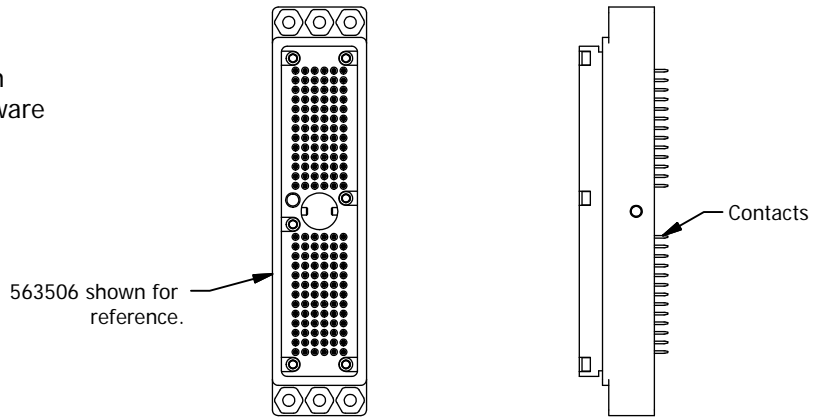
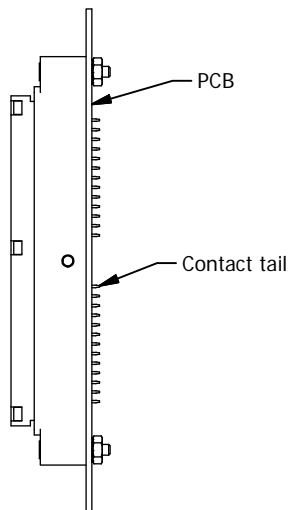
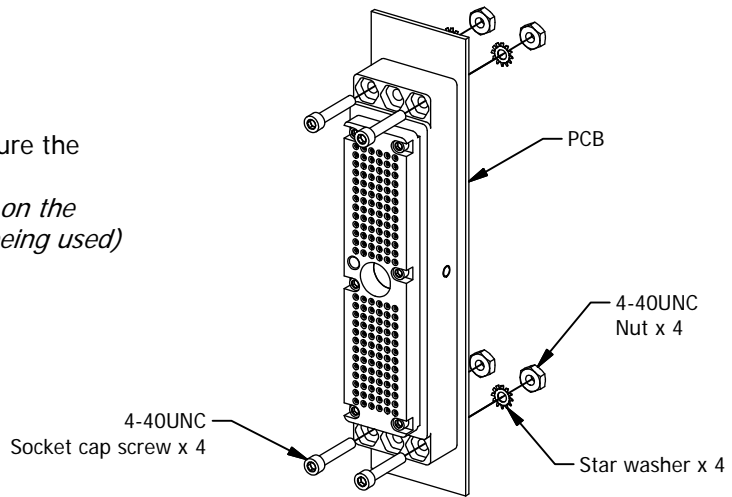


Procedure for mounting LIF for PCB sockets to a PCB.

Typical LIF for PCB Socket, supplied fully populated with 5512225 contacts and hardware for securing to PCB board.



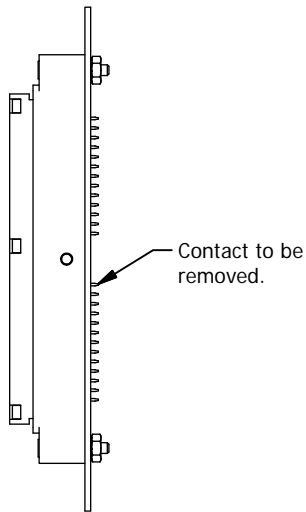
Step 1)
Using the screws provided, secure the LIF to the PCB.
(PCB dimensions can be found on the customer drawing for the LIF being used)



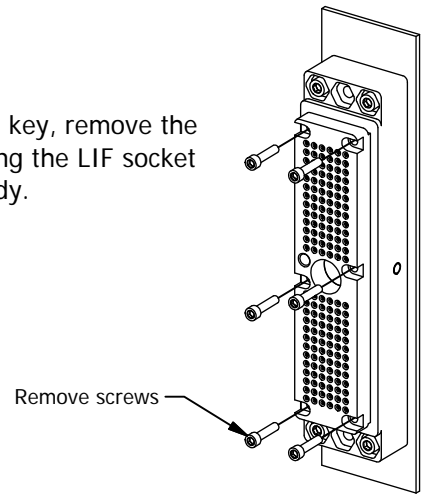
Step 2)
When the LIF Socket is firmly secured to the PCB by the 4 screws, the contacts in the LIF can now be soldered to the PCB.

Procedure for removing a soldered contact from a LIF for PCB socket.

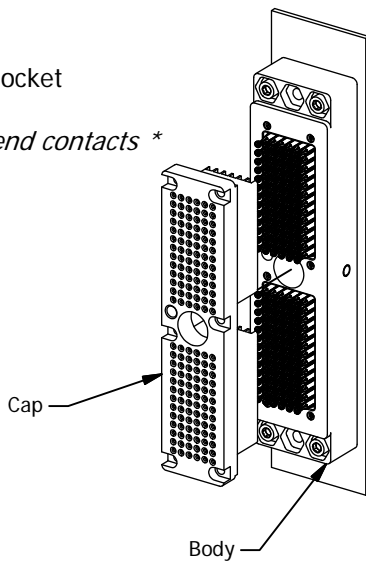
Step 1)
Using appropriate tooling,
De-solder from the PCB the
contact you wish to remove .



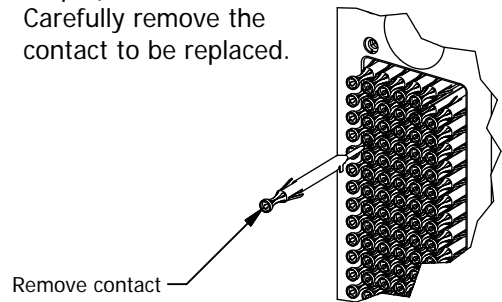
Step 2)
With a 5/8 Hex key, remove the
screws securing the LIF socket
cap to the body.



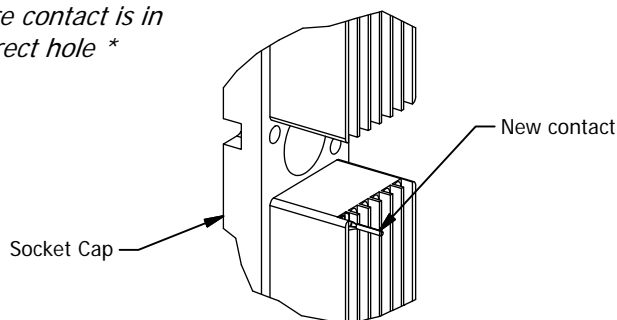
Step 3)
Carefully remove the socket
cap from the body.
** Take care not to bend contacts **



Step 4)
Carefully remove the
contact to be replaced.



Step 5)
Insert a new contact into
the CAP of the LIF socket.
** Ensure contact is in
the correct hole **



Step 6)
Replace cap and secure with
screws removed earlier.
Finally re-solder the new contact
to the PCB.

